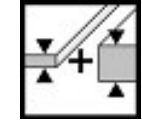
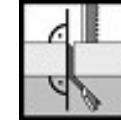
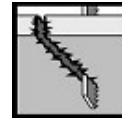
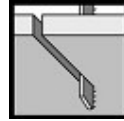


JIGSAW BLADE GUIDE



Type of cut

| | Material to be processed | Dimensions max. (mm) | Subbrand | Type of cut | | | | | |
|------|--------------------------|----------------------|-----------------------------------|-------------------------|------------------|-------------------------|---------------|--------------------|------------------------|
| | | | | Straight, fine | Straight, coarse | Curve, fine | Curve, coarse | At accurate angles | Thin and thick |
| WOOD | Softwood, wood | 1.5-15 | clean for Wood | | | T101AO | | | |
| | | 1.5-15 | clean for Wood | | | U1AO | | | |
| | core plywood | 2-15 | basic for Wood | T119B | | T119BO | | | |
| | | 2-15 | basic for Wood (Double lug shank) | | | T19BO | | | |
| | | 2-15 | basic for Wood | | | U19BO | | | |
| | | 2-65 | Progressor for Wood | U234X | | | | | U234X |
| | | 2-65 | Progressor for Wood | MA234X | | | | | MA234X |
| | | 3-15 | basic for Wood | | | MA119HO | | | |
| WOOD | | 3-30 | clean for Wood | T101B | | | | | |
| | | 3-30 | clean for Wood | T101BR | | | | | |
| | | 3-30 | clean for Wood | U101B | | | | | |
| | | 3-30 | clean for Wood | MA101BC | | | | | |

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| 3-30 | clean for Wood (Double lug shank) | T1B | |
| 3-65 | Progressor for Wood | T234X | T234X |
| 3-65 | precision for Wood | T301BCP | T301BCP |
| 4-45 | clean for Wood | U1C | |
| 4-50 | basic for Wood | | T111C |
| 4-50 | basic for Wood | | U111C |
| 4-50 | basic for Wood | | MA111C |
| 4-50 | basic for Wood (Double lug shank) | | T57C |
| 4-50 | basic for Wood | | T244D |
| 5-50 | speed for Wood | | T144D |
| 5-50 | extra-clean for Wood | T308B | T308BO |
| 5-50 | precision for Wood | | T144DP |
| 5-50 | speed for Wood (Double lug shank) | | T44D |
| 5-50 | speed for wood | | U144D |
| 5-65 | basic for Wood | | U111D |
| 5-65 | basic for Wood | | MA111D |
| 5-100 | speed for Wood | | T344D |
| 5-100 | precision for Wood | | T344DP |
| 10-45 | clean for Wood | U101D | |

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| | 10-45 | clean for Wood | T101D | |
| | 10-65 | clean for Wood | T301CD | |
| Hardwood, MDF, | 3-30 | clean for HardWood | T101BF | |
| chipboard | 3-30 | clean for HardWood | T101BRF | |
| | 4-65 | clean for HardWood | T301CDF | |
| | 5-50 | speed for HardWood | | T144DF |
| | 5-50 | extra-clean for HardWood | T308BF | T308BOF |
| | 5-100 | speed for HardWood | | T344DF |
| Plywood | 1.5-15 | clean for Wood | | T101AO |
| | 2-15 | basic for Wood | T119B | T119BO |
| | 3-30 | clean for Wood | T101B | |
| | 3-30 | extra-clean for Wood | T308B | T308BO |
| Construction timber | <30 | clean for Wood | T101B | |
| | <65 | progressor for wood | T234X | |
| | <100 | speed for Wood | | T344D |
| | <100 | speed for | | T344DF |

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| | | HardWood | | |
| | <100 | precision for Wood | T344DP | T344DP |
| | <135 | Speed Wood | T744D | |
| Laminated boards | 1.5-15 | clean for HardWood | | T101AOF |
| | 2-30 | clean for HardWood | T101AIF | |
| | 3-30 | clean for HardWood | T101BRF | |
| | 5-50 | speed for HardWood | T144DF | |
| | 5-50 | extra-clean for HardWood | T308BF | T308BOF |
| | 5-100 | speed for HardWood | T344DF | |
| Kitchen tops/ | <45 | clean for HardWood | T101BRF | |
| worktops | <50 | extra-clean for HardWood | T308BF | T308BOF |
| | <50 | precision for Wood | T144DP | T144DP |
| | <50 | precision for Wood | T301BCP | T301BCP |
| Laminates | 1.5-15 | special for Laminate | T101BIF | T101AOF |
| | 1.5-15 | special for Laminate | U1BIF | |

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| | 1.5-15 | | | U1AOF |
| D | Plastics | <30 | clean for Wood | T101B |
| | | <30 | clean for HardWood | T101AIF |
| | | <30 | clean for HardWood | T101BF |
| | Glass fibre reinforced | <30 | clean for HardWood | T101AIF |
| | plastics/ epoxy | <30 | clean for HardWood | T101BF |

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|--------------------|--|---------|-------------------------------|-------------|-------------|
| WOOD & METAL | Construction timber | <6 5 | Progressor for Wood and Metal | MA345X E | MA345X E |
| | Construction timber with nails Construction wood Pipes, profiles, thick-walled (open & closed) | <6 5 | Progressor for Wood and Metal | U345XF | U345XF |
| | Aluminium, Epoxy | <6 5 | Progressor for Wood and Metal | T345XF | T345XF |

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|-----------------------|-------------------------|---------|------------------------------------|------------------------|------------------------|
| M E T A L | Sheet metals | 0.5-1.5 | basic for Metal | T118G | |
| | | 0.5-1.5 | speed for Metal | T121GF | |
| | | 0.5-1.5 | basic for Metal | U118G | |
| | | 1.5-10 | Progressor for Metal | MA123X | MA123X |
| | | 1.5-10 | Progressor for Metal | U123X | U123X |
| | | 1-3 | basic for Metal | | T218A |
| | | 1-3 | basic for Metal | T118A | |
| | | 1-3 | speed for Metal | T121AF | |
| | | 1-3 | basic for Metal | T318A | |
| | M E T A L | | 1-3 | basic for Metal | U118A |
| | | 1-3 | basic for Metal (Double lug shank) | T18A | |
| | | 1-3 | basic for Metal | MA118A | |
| | | 2.5-6 | basic for Metal | T118B | |
| | | 2.5-6 | speed for Metal | T121BF | |
| | | 2.5-6 | basic for Metal | T318B | |
| | | 2.5-6 | basic for Metal | U118B | |
| | | 2.5-6 | basic for Metal | MA118B | |
| | | 3-8 | basic for metal | MA118H | |
| | | 3-15 | special for Alu | T127D | T227D |
| M E T A L | Perforated metal plates | 0.5-1.5 | speed for Metal | T121GF | |
| | | 1-3 | flexible for Metal | T118AF | |
| | | 1-3 | speed for Metal | T121AF | |
| | | 1-3 | flexible for Metal | T318AF | |

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| | 1-3 | flexible for Metal | MA18AF | |
| | 1.5-4 | flexible for Metal | | T118EOF |
| | 2-6 | flexible for Metal | MA18BOF | |
| | 2.5-6 | flexible for Metal | T118BF | |
| | 2.5-6 | speed for Metal | T121BF | |
| | 2.5-6 | flexible for Metal | T318BF | |
| | 2.5-6 | flexible for Metal | MA18BF | |
| | 2.5-6 | flexible for Metal | U118BF | |
| Aluminium, non-ferrous | <30 | special for Alu | T127D | T227D |
| metal | <30 | Progressor for Metal | T123X | T123X |
| | <30 | special for Alu (Double lug shank) | T27D | |
| | <30 | special for Alu | U127D | |
| | <30 | special for Alu | MA127D | |
| | <65 | basic for Metal | T318A | |
| | <65 | basic for Metal | T318B | |
| | <65 | flexible for Metal | T318AF | |
| | <65 | flexible for Metal | T318BF | |
| | <65 | speed for Metal | T321AF | |
| | <65 | speed for Metal | T321BF | |
| Pipes, profiles (closed) | <30 | Progressor for Metal | T123X | T123X |
| | <65 | basic for Metal | T318A | |
| | <65 | basic for Metal | T318B | |
| | <65 | flexible for Metal | T318AF | |
| | <65 | flexible for Metal | T318BF | |

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| | <65 | speed for Metal | T321AF |
| | <65 | speed for Metal | T321BF |
| Profiles (open) | <65 | flexible for Metal | T318AF |
| | <65 | flexible for Metal | T318BF |
| | <65 | speed for Metal | T321AF |
| Stainless steel plates | 0.5-1.5 | basic for Inox | T118GFS |
| | 1.5-4 | basic for Inox | T118EFS |
| Sandwich material | <65 | flexible for Metal | T318AF |
| | <65 | flexible for Metal | T318BF |

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| | <65 | speed for Metal | T321AF | |
| | <120 | flexible for Metal-Sandwich | T718BF | |
| Plastics | <30 | special for Alu | T127D | T227D |
| Glass fibre reinforced | <65 | flexible for Metal | T318AF | |
| plastics/ epoxy | <65 | flexible for Metal | T318BF | |
| | <65 | speed for Metal | T321AF | |
| | <65 | speed for Metal | T321BF | |

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| S P E C I A L A P P | Stainless steel plates | 1.5-3 | special for Inox | T118AHM |
| | | 2-5 | special for Inox | T118EHM |
| | Glass fibre reinforced | <50 | special for Fibre and Plaster | T141HM |
| | plastics/ epoxy | <65 | special for Synthetics | T301CHM |
| | | <80 | special for Fibre and Plaster | T341HM |
| | Plasterboard | 5-50 | special for Fibre and Plaster | T141HM |
| | | 5-80 | special for Fibre and Plaster | T341HM |
| | Porous concrete | <80 | special for Fibre and Plaster | T341HM |
| | Fibre cement | 5-50 | special for Fibre and Plaster | T141HM |
| | | 5-80 | special for Fibre and Plaster | T341HM |
| | Ceramic wall tiles | 5-10 | special for Ceramics | T150Riff |
| | | 5-15 | special for Ceramics | U30RIFF |
| | | 5-15 | special for Ceramics | T130Riff |
| | Perspex | 2-20 | special for Acrylic | T101A |

Polystyrene

<50

special for Soft-Material

[T113A](#)

Cardboard, carpet, leather

<100

special for Soft-Material



























































































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Jigsaw Blades for Plastics

The right Blade for each plastic Material

-  Excellent results
-  Very good results
-  Acceptable results
-  Moderate results
-  Not recommended

| | PP | PEa | SB | ABS | PC | PVC | PA | PS | POM | PET | PMMA | CFK | GFK | CORIAN [®] | VARICOR [®] |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| T 102 D clean for PP |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| T 102 H clean for PVC |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| T 302 H clean for PVC |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| T 102 BF clean for PMMA |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| T 108 BHM clean for CarbonFiber |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| T 301 CHM clean for Solid Surface |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |



BOSCH